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NUVEEN INSURED TAX FREE ADVANTAGE MUNICIPAL FUND

Form NSAR-B

December 29, 2004

PAGE 1  
000 B000000 10/31/2004  
000 C000000 0001195737  
000 D000000 N  
000 E000000 NF  
000 F000000 Y  
000 G000000 N  
000 H000000 N  
000 I000000 6.1  
000 J000000 A  
001 A000000 NUVEEN INSURED TAX-FREE ADVANTAGE MUNI FUND  
001 B000000 811-21213  
001 C000000 3129178200  
002 A000000 333 WEST WACKER DRIVE  
002 B000000 CHICAGO  
002 C000000 IL  
002 D010000 60606  
002 D020000 1286  
003 000000 N  
004 000000 N  
005 000000 N  
006 000000 N  
007 A000000 N  
007 B000000 0  
007 C010100 1  
007 C010200 2  
007 C010300 3  
007 C010400 4  
007 C010500 5  
007 C010600 6  
007 C010700 7  
007 C010800 8  
007 C010900 9  
007 C011000 10  
008 A000001 NUVEEN ADVISORY CORP.  
008 B000001 A  
008 C000001 801-12353  
008 D010001 CHICAGO  
008 D020001 IL  
008 D030001 60606  
008 D040001 1286  
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011 A000011 DELETE  
PAGE 2  
011 A000012 DELETE  
011 A000013 DELETE  
011 A000014 DELETE  
011 A000015 DELETE  
012 A000001 EQUISERVE INC.  
012 B000001 84-05925

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012 C010001 BOSTON  
012 C020001 MA  
012 C030001 02940  
013 A000001 ERNST & YOUNG LLP  
013 B010001 CHICAGO  
013 B020001 IL  
013 B030001 60606  
014 A000001 NUVEEN INVESTMENTS, LLC  
014 B000001 8-13464  
015 A000001 STATE STREET BANK AND TRUST CO  
015 B000001 C  
015 C010001 BOSTON  
015 C020001 MA  
015 C030001 02206  
015 E010001 X  
015 A000002 DELETE  
015 A000003 DELETE  
015 A000004 DELETE  
018 000000 Y  
019 A000000 Y  
019 B000000 146  
019 C000000 NUVEENFUND  
020 C000001 0  
020 C000002 0  
020 C000003 0  
020 C000004 0  
020 C000005 0  
020 C000006 0  
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020 C000009 0  
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021 000000 0  
022 A000001 BANK OF AMERICA  
022 B000001 56-2058405  
022 C000001 16442  
022 D000001 0  
022 A000002 MERRILL LYNCH  
022 B000002 13-5674085  
022 C000002 7478  
022 D000002 2213  
022 A000003 DAIN RAUSCHER  
022 B000003 41-0212020  
022 C000003 4692  
022 D000003 3850  
PAGE 3  
022 A000004 WACHOVIA SECURITIES  
022 B000004 56-0927594  
022 C000004 5172  
022 D000004 2636  
022 A000005 CITIGROUP GLOBAL MARKETS, INC.  
022 B000005 13-3214963  
022 C000005 0  
022 D000005 7761  
022 A000006 MORGAN STANLEY DEAN WITTER  
022 B000006 13-2655998  
022 C000006 2042  
022 D000006 5312  
022 A000007 LEHMAN BROTHERS  
022 B000007 13-2518466  
022 C000007 0  
022 D000007 6767

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|     |         |                        |  |
|-----|---------|------------------------|--|
| 022 | A000008 | HUTCHINSON, SHOCKEY    |  |
| 022 | B000008 | 36-2355753             |  |
| 022 | C000008 | 6413                   |  |
| 022 | D000008 | 0                      |  |
| 022 | A000009 | UBS FINANCIAL SERVICES |  |
| 022 | B000009 | 13-2638166             |  |
| 022 | C000009 | 0                      |  |
| 022 | D000009 | 5534                   |  |
| 022 | A000010 | BB&T CAPITAL MARKETS   |  |
| 022 | B000010 | 54-0294670             |  |
| 022 | C000010 | 0                      |  |
| 022 | D000010 | 3879                   |  |
| 023 | C000000 | 53706                  |  |
| 023 | D000000 | 53839                  |  |
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| 026 | G020000 | N                      |  |
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| 028 | A020000 | 0                      |  |
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| 028 | B020000 | 0                      |  |
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| 028 | D040000 | 0                      |  |
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| 028 | F010000 | 0                      |  |
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| 028 | G010000 | 0                      |  |
| 028 | G020000 | 0                      |  |
| 028 | G030000 | 0                      |  |
| 028 | G040000 | 0                      |  |

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|     |         |       |
|-----|---------|-------|
| 028 | H000000 | 0     |
| 030 | A000000 | 0     |
| 030 | B000000 | 0.00  |
| 030 | C000000 | 0.00  |
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| 031 | B000000 | 0     |
| 032 | 000000  | 0     |
| 033 | 000000  | 0     |
| 035 | 000000  | 0     |
| 036 | B000000 | 0     |
| 038 | 000000  | 0     |
| 042 | A000000 | 0     |
| 042 | B000000 | 0     |
| 042 | C000000 | 0     |
| 042 | D000000 | 0     |
| 042 | E000000 | 0     |
| 042 | F000000 | 0     |
| 042 | G000000 | 0     |
| 042 | H000000 | 0     |
| 043 | 000000  | 0     |
| 044 | 000000  | 0     |
| 045 | 000000  | Y     |
| 046 | 000000  | N     |
| 047 | 000000  | N     |
| 048 | 000000  | 0.000 |
|     | PAGE    | 5     |
| 048 | A010000 | 0     |
| 048 | A020000 | 0.000 |
| 048 | B010000 | 0     |
| 048 | B020000 | 0.000 |
| 048 | C010000 | 0     |
| 048 | C020000 | 0.000 |
| 048 | D010000 | 0     |
| 048 | D020000 | 0.000 |
| 048 | E010000 | 0     |
| 048 | E020000 | 0.000 |
| 048 | F010000 | 0     |
| 048 | F020000 | 0.000 |
| 048 | G010000 | 0     |
| 048 | G020000 | 0.000 |
| 048 | H010000 | 0     |
| 048 | H020000 | 0.000 |
| 048 | I010000 | 0     |
| 048 | I020000 | 0.000 |
| 048 | J010000 | 0     |
| 048 | J020000 | 0.000 |
| 048 | K010000 | 0     |
| 048 | K020000 | 0.000 |
| 049 | 000000  | N     |
| 050 | 000000  | N     |
| 051 | 000000  | N     |
| 052 | 000000  | Y     |
| 053 | A000000 | Y     |
| 053 | B000000 | Y     |
| 053 | C000000 | N     |
| 054 | A000000 | Y     |
| 054 | B000000 | N     |
| 054 | C000000 | N     |
| 054 | D000000 | N     |
| 054 | E000000 | N     |
| 054 | F000000 | N     |
| 054 | G000000 | N     |

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054 H000000 Y  
 054 I000000 N  
 054 J000000 Y  
 054 K000000 N  
 054 L000000 N  
 054 M000000 Y  
 054 N000000 N  
 054 O000000 Y  
 055 A000000 Y  
 055 B000000 N  
 056 000000 N  
 057 000000 N  
 058 A000000 N  
 059 000000 Y  
 060 A000000 Y  
     PAGE 6  
 060 B000000 Y  
 061 000000 0  
 062 A000000 Y  
 062 B000000 0.0  
 062 C000000 0.0  
 062 D000000 0.0  
 062 E000000 0.2  
 062 F000000 0.0  
 062 G000000 0.0  
 062 H000000 0.0  
 062 I000000 0.0  
 062 J000000 0.0  
 062 K000000 0.0  
 062 L000000 0.0  
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 062 O000000 152.5  
 062 P000000 0.0  
 062 Q000000 0.0  
 062 R000000 0.0  
 063 A000000 0  
 063 B000000 8.4  
 064 A000000 Y  
 064 B000000 N  
 066 A000000 N  
 067 000000 N  
 068 A000000 N  
 068 B000000 N  
 069 000000 N  
 070 A010000 Y  
 070 A020000 N  
 070 B010000 N  
 070 B020000 N  
 070 C010000 Y  
 070 C020000 N  
 070 D010000 N  
 070 D020000 N  
 070 E010000 Y  
 070 E020000 N  
 070 F010000 N  
 070 F020000 N  
 070 G010000 Y  
 070 G020000 N  
 070 H010000 N  
 070 H020000 N  
 070 I010000 N

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|       |         |    |        |
|-------|---------|----|--------|
| 070   | I020000 | N  |        |
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| 070   | J020000 | N  |        |
| 070   | K010000 | Y  |        |
| 070   | K020000 | N  |        |
|       | PAGE    | 7  |        |
| 070   | L010000 | N  |        |
| 070   | L020000 | N  |        |
| 070   | M010000 | N  |        |
| 070   | M020000 | N  |        |
| 070   | N010000 | N  |        |
| 070   | N020000 | N  |        |
| 070   | O010000 | Y  |        |
| 070   | O020000 | Y  |        |
| 070   | P010000 | N  |        |
| 070   | P020000 | N  |        |
| 070   | Q010000 | N  |        |
| 070   | Q020000 | N  |        |
| 070   | R010000 | N  |        |
| 070   | R020000 | N  |        |
| 071   | A000000 |    | 53706  |
| 071   | B000000 |    | 53839  |
| 071   | C000000 |    | 416713 |
| 071   | D000000 | 13 |        |
| 072   | A000000 | 12 |        |
| 072   | B000000 |    | 20193  |
| 072   | C000000 |    | 0      |
| 072   | D000000 |    | 0      |
| 072   | E000000 |    | 0      |
| 072   | F000000 |    | 2638   |
| 072   | G000000 |    | 0      |
| 072   | H000000 |    | 0      |
| 072   | I000000 |    | 27     |
| 072   | J000000 |    | 88     |
| 072   | K000000 |    | 14     |
| 072   | L000000 |    | 29     |
| 072   | M000000 |    | 9      |
| 072   | N000000 |    | 0      |
| 072   | O000000 |    | 0      |
| 072   | P000000 |    | 0      |
| 072   | Q000000 |    | 0      |
| 072   | R000000 |    | 20     |
| 072   | S000000 |    | 6      |
| 072   | T000000 |    | 0      |
| 072   | U000000 |    | 0      |
| 072   | V000000 |    | 0      |
| 072   | W000000 |    | 424    |
| 072   | X000000 |    | 3255   |
| 072   | Y000000 |    | 1329   |
| 072   | Z000000 |    | 18267  |
| 072AA | 000000  |    | 192    |
| 072BB | 000000  |    | 0      |
| 072CC | 010000  |    | 3919   |
| 072CC | 020000  |    | 0      |
| 072DD | 010000  |    | 17104  |
| 072DD | 020000  |    | 0      |
| 072EE | 000000  |    | 98     |
|       | PAGE    | 8  |        |
| 073   | A010000 |    | 0.9240 |
| 073   | A020000 |    | 0.0000 |
| 073   | B000000 |    | 0.0053 |
| 073   | C000000 |    | 0.0000 |

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|             |  |
|-------------|--|
| 074 A000000 | 199  |
| 074 B000000 | 0  |
| 074 C000000 | 500  |
| 074 D000000 | 416429                                     |
| 074 E000000 | 0  |
| 074 F000000 | 0  |
| 074 G000000 | 0  |
| 074 H000000 | 0  |
| 074 I000000 | 0  |
| 074 J000000 | 0  |
| 074 K000000 | 0  |
| 074 L000000 | 6482                                       |
| 074 M000000 | 12   |
| 074 N000000 | 423622                                     |
| 074 O000000 | 0  |
| 074 P000000 | 114  |
| 074 Q000000 | 0  |
| 074 R010000 | 0  |
| 074 R020000 | 0  |
| 074 R030000 | 0  |
| 074 R040000 | 6396                                       |
| 074 S000000 | 144000                                     |
| 074 T000000 | 273112                                     |
| 074 U010000 | 18513                                      |
| 074 U020000 | 0  |
| 074 V010000 | 14.75                                      |
| 074 V020000 | 0.00                                       |
| 074 W000000 | 0.0000                                     |
| 074 X000000 | 205  |
| 074 Y000000 | 76243                                      |
| 075 A000000 | 0  |
| 075 B000000 | 271531                                     |
| 076 000000  | 14.91                                      |
| 077 A000000 | Y  |
| 077 B000000 | Y  |
| 077 Q010000 | Y  |
| 080 A000000 | CHUBB GROUP OF INSURANCE COMPANIES         |
| 080 B000000 | QUANTA INDEMNITY, AIG, GREAT AMERICAN, CNA |
| 080 C000000 | 90000                                      |
| 081 A000000 | Y  |
| 081 B000000 | 145  |
| 082 A000000 | N  |
| 082 B000000 | 0  |
| 083 A000000 | N  |
| 083 B000000 | 0  |
| 084 A000000 | N  |
| 084 B000000 | 0  |
|             | PAGE 9                                     |
| 085 A000000 | Y  |
| 085 B000000 | N  |
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| 086 A020000 | 193  |
| 086 B010000 | 0  |
| 086 B020000 | 0  |
| 086 C010000 | 0  |
| 086 C020000 | 0  |
| 086 D010000 | 0  |
| 086 D020000 | 0  |
| 086 E010000 | 0  |
| 086 E020000 | 0  |
| 086 F010000 | 0  |
| 086 F020000 | 0  |

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087 A010000 COMMON STOCK

087 A020000 670657105

087 A030000 NEA

088 A000000 N

088 B000000 N

088 C000000 N

088 D000000 Y

SIGNATURE STEPHEN D. FOY

TITLE VICE PRESIDENT